



## ELECTRICALLY ACTUATED MULTI-PLATE BRAKES SWITCHED IN BY SPRINGS EBP

BRAKES GAIN GROUND AT MOST IN DRIVING UNITS OF MACHINE TOOLS, PROFILING MACHINES, PRESSES, MILLING MACHINES AND SO ON. THEY ARE INDISPENSABLE IN CASES, WHERE IT IS NECESSARY TO BRAKE TO STOP ROTATING MACHINE SYSTEMS IN CASE OF POWER INTERRUPTION, FUNCTIONAL OR SECURITY REASONS.



## MAIN TECHNICAL DATA AND DIMENSIONS (mm)

Type number Size			4374 4	4375 6.3	4376 10	4377 16	
Dimensions							
	D D1 d₀H13		135 120 18	135 120 18	165 146 25	165 146 25	
	dH7 d1H7		20-30 40	25-35 40	28-40 50	30-45 50	
	d2 L		36 116	36 116	46 131	46 131	
	L1 L2		64 40	64 40	72 45	72 45	
	L3 L4 O		103 4 18	103 4 18	116 4 20	116 4 20	
Number x Number x	Š K M		3xM8 3x6 18	3xM8 3x6 18	3xM10 3x6 20	3xM10 3x6 20	
Nominal brake torque M <sub>b</sub> Maximal revolution		Nm <sub>1</sub> min-1	40 2000	63 2000	100 2000	160 2000	
Nominal voltage U Nominal current at 20°C I <sub>20</sub> Current I <sub>20</sub> after switching Input P <sub>20</sub> after switching Series resistor Input		V A A W Ω	24 4.8 1.2 7 15 30	24 4.8 1.2 7 15 30	24 6.8 1.72 11 10.5 45	24 6.8 1.72 11 10.5 45	
Moment of inertia of rotating parts J Weight		kgm² kg	0.0045 6.2	0.0045 6.2	0.013 11.7	0.013 11.7	
Number of friction areas of dry clutch Number of friction areas of lubricated clutch Number of friction areas can be changed by rear		Pcs Pcs ranging of equal	4 8 numbers of plates	6 10	4 8	6 10	

Brakes EBP consist of driven part and fixed part. Driven part is formed by carrier and set of inner plates. Fixed part is formed by magnetic body clamped to non-rotating part of machine and provided with exciting coil. Springs and outer plates are placed in magnetic body too. Breaking torque is transmitted by friction plates which are forced together by springs. As soon as current is switched into coil, metallic ring is attracted to the coil, set of plates is unclamped and brake is released. Simultaneously closing contact switches in series resistor, and thus current is lowered at value necessary for permanent disconnection. (Series resistor is not part of clutch supply.)

In the moment of current interruption springs force together friction plates which produce breaking torque. Brake require negligible maintenance only. It is necessary adjust air gap and exchange worn-out plates, the main spare parts. Brake EBP can work in both dry and lubricated surroundings. There is used combination of steelplates and metal-ceramic. Brakes can be operated manually by buttons or automatically using direct current with nominal voltage 24 V.

If there is at disposal a.c. current only, semiconductor rectifiers connected in Grätz system must be used. Brake can work in dry or lubricated urroundings and this condition is to be stated in order. Supplied brake has rough-drilled hole according to dimensions table.

## ORDERING DATA

- type number, brake size
- number of pieces
- lubricated or dry model



750 53 PŘEROV • CZECH REPUBLIC TEL. 0641/23 36 30, 23 36 33 FAX 0641/20 31 82, 20 31 60



Quality system certified according to DIN ISO 9001